

Date: Monday, 3/17/2008 11:59:50 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER SPACER		
Job Number	: 38054		Part Number	: D23973		
Estimate Number	: 11866		Drawing Number	: D2397 REV C		
P.O. Number	:		Project Number	: N/A		
This Issue	: 3/17/2008	S.O. No. :	Drawing Revision	: C		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type	: SMALL /MED FAB			
Previous Run	: 36118		Due Date	: 3/21/2008	Qty:	30
Written By	:		Um:	Each		
Checked & Approved By	:					
Comment	: Est. A 98.12.15 New Issue DM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2397	Cushion
Comment: Qty.: 0.0416 sf(s)/Unit Total : 1.2480 sf(s) D2397 1/16" NEOPRENE BATCH: 316919		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 31		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: AD Date: 08/03/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

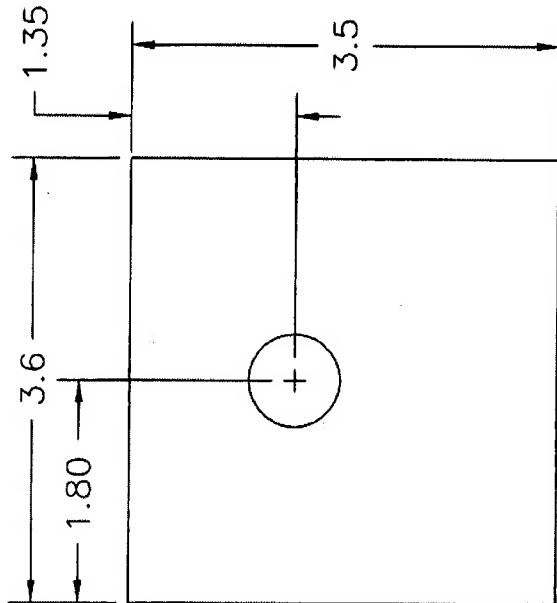
DART

COPY ISSUED

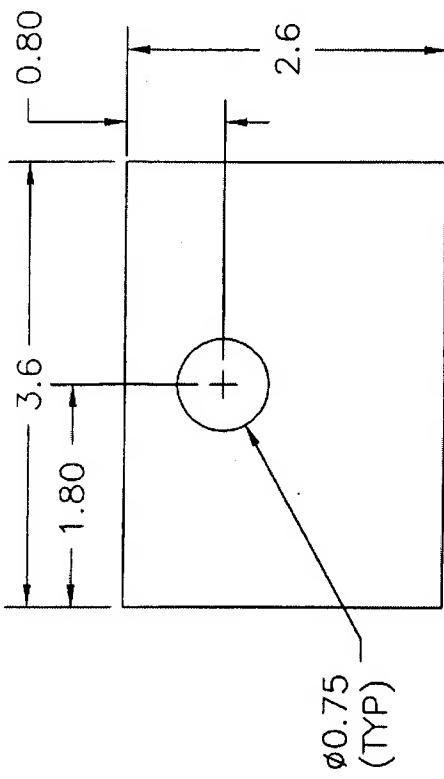
DESIGN BW	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>MM</i>	DRAWING NO. D2397
DATE 98.12.03		REV. C SHEET 1 OF 1
		SCALE 2:3
A	95.03.22	TITLE RUBBER CUSHION
B	96.02.16	ADDED D2397-3
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5

RELEASED
08.12.14 KE~~SUPERSEDED BY~~**UNDER REVIEW**

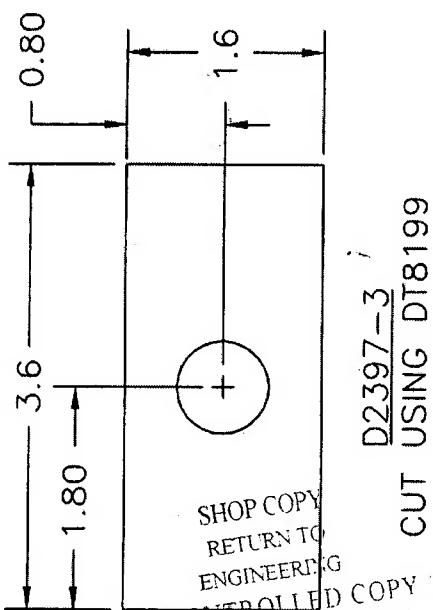
01.03.15 CP
DESIGN OK, BUT CHECK
WITH JB BEFORE
MANUFACTURE

CP 09.11.05

D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38054

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED